

GRAND PIANO DOLLY ASSEMBLY DIAGRAM, INSTRUCTIONS, AND PARTS LIST FOR MODELS 6542, 6543, & 6544

1. Unpack cartons and verify that all parts listed on Parts List are present.
2. Look over assembly diagram to see general layout of assembled dolly.
3. Layout parts on floor as shown in assembly diagram. Make sure holes in both octagonal plates line up correctly.
4. Place telescoping sleeves (N) between octagonal plates (A) as shown. Insert $\frac{1}{2}$ " bolts (O) and put lock washer and nuts on underside (H & G). Tighten finger tight only.
5. Insert "L"-Bends into telescoping sleeves and thread $\frac{1}{2}$ "x1 bolt (I) into welded nut on underside of sleeves. Tighten finger tight only.
6. Place three casters under "L"-Bend, line up holes and bolt as shown using $\frac{3}{8}$ " bolts, nuts, and washers. Tighten securely.
7. Place caster cups on end of "L"-Bend; insert flat head bolt and put lock washer and nut on underneath, Tighten finger tight only.
8. Remove existing casters on Piano.
9. Place dolly underneath piano and adjust to desired length and angle to line up with piano legs.
10. Raise piano and place on dolly, making final adjustments as necessary so that legs fit into caster cups.
11. Take piano off dolly.
12. Tighten all nuts and bolts securely.
13. Place piano back on dolly.

Parts List:

- 3 -- Telescoping sleeves (N)
- 4 -- $\frac{1}{2}$ " x 2" Hex Head Bolts (O) (4 - $\frac{1}{2}$ " x 2 $\frac{1}{2}$ " Bolts on 6544 Model)
- 2 -- Octagonal plates (A)
- 3 -- "L" Bends (B)
- 12 -- $\frac{3}{8}$ " x 1 $\frac{1}{4}$ " Hex Head Bolts (C)
- 12 -- $\frac{3}{8}$ " Lockwashers (D)
- 12 -- $\frac{3}{8}$ " Hex Nuts (E)
- 3 -- 5" Casters (F)
- 4 -- $\frac{1}{2}$ " Hex Nuts (G)
- 4 -- $\frac{1}{2}$ " Lockwashers (H)
- 3 -- $\frac{1}{2}$ " x 1" Hex head bolts (I) (6 Bolts on 6544 Model)
- 3 -- $\frac{3}{8}$ " Hex nuts (J)
- 3 -- $\frac{3}{8}$ " Lockwashers (K)
- 3 -- Caster Cups (L)
- 3 -- $\frac{3}{8}$ " x 1" Flat Head Bolts (M)